

POWER IND 400I

MIG WELDERS

The Power Ind 400I is a semi-automatic, constant voltage (CV)/constant current (CC) DC welding power source. This machine features a smaller footprint and the same rugged look that customers have come to expect from all Lincoln Electric industrial welding power sources.

The 400I is designed for MIG/MAG, FCAW and stick welding processes. Outstanding CV welding performance is guaranteed when using either 100% CO₂ or Argon based gas mixtures.

The machine is equipped with a user friendly control panel which includes optional features such as crater current/voltage settings, cold wire feed and a gas purge switch

The Power Ind 400I is suitable for welding in all positions, and on a broad range of applications and materials such as carbon steel and stainless steel. The machine is especially well suited for general purpose shop floor welding applications and requirements



Description

CV/CC

Input



Processes

MIG/MAG, STICK , FCAW

Advantage Lincoln

- Light weight and portable- easy to move and suitable for stacking
- Features Lincoln's latest generation inverter technology for maximum reliability
- Thermal overload and single phasing protection for stable welding output under all demanding conditions
- Light weight 4 roll drive wire feeder with servo control motor and quick changeover wire feeding mechanism
- Adjustable inductance control - Gives operator control over spatter issues
- Adjustable crater voltage and crater current control – Gives operator control to achieve good weld ends.

Technical Specifications

Product Name	Part No.	Input Voltage	Rated Output	Input Power	Insulation class	Net Weight
POWER IND 400I	INDMIG400I	415V +/- 10%, 3Ph - 50Hz	400A@60%	17 KVA @ 60%	H	48 Kg